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TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	ОТ	DM	E&T	KAIZEN IDEA SHEET
TPM CIRCLE NAME :-	LOSS NO. / STEP									KAIZEN NO:-
DEPT :- Production	RESULT AREA	Р	Ø	DEF :-	A/B/C	С	D	S	M	KAIZEN NO

CELL :- Oil pump

CELL NAME:- Oil pump

MACHINE / STAGE :- All frd

OPERATION:- Facing & Tapping

2 month

1 Year

KAIZEN THEME:-

To increase guard life

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS:- BEFORE

Spindle scrap guard broken after 2-3 month



WHY - WHY ANALYSIS :-

WHY 1:--

Spindle scrap guard broken after 5-6 month

ANS 1:- Soft material

ROOT CAUSE:

Soft Material

REGISTRATION NO&DATE:

REGISTERED BY :-

MANAGER'S SIGN:

IDEA:- Material to be change

COUNTERMEASURE:- Provided a metallic guard .

J.

AFTER KAIZEN START
KAIZEN FINISH

BENCHMARK

TARGET

TEAM MEMBERS :-

Pratap Mohan

BENEFITS:-

1. Quality improve

2. Moral Increase

3. Increased productivity

KAIZEN SUSTENANCE

WHAT TO DO :- IR- reversible

HOW TO DO :- N/A

FREQUENCY :- N/A

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST	LABOUR COST	TOTAL COST
RS.	RS.	RS.
0.0	0.0	

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1				



RESULT:-

Increase guard life